



ASM Model is made of Cast Iron construction. Economical Model.



Top Roll openable to side

STANDARD EQUIPMENTS:

- * Body is made of Cast Iron construction
- * Central rollers powered with electric motor + gearbox and gear drives
- * Cone Bending Device.
- * Self brake main motor
- * Upper roll is openable by side
- * Lower roll and back roll are hand wheels up & down adjustable
- * Separate electric control panel with foot pedal
- * Suitable for "CE"

OPTIONAL & SPECIAL EQUIPMENTS:

- * Induction Hardened Rolls.
- * Digital display
- * Back roll with motor

Technical Informations **TEKNİK BİLGİLER**

Model Type	Working Length Çalışma Boyu	Pre-Bending Ön Bükme	Max. Thickness Maks. Kalınlık	Top Roll Ø Üst Top Ø	Min. Bending Ø Min. çap Ø	Motor Power Motor Gücü	Bending Speed Bükme Hızı		Length Uzunluk	Height Yükseklik	Width Genişlik	Weight Ağırlık
							mm/dk.	mm/min.				
ASM 110-10/4.0	1050	4.0	5.0	110	150	2.2	4.5	1820	1150	850	1080	
ASM 110-12/3.5	1270	3.5	4.0	110	150	2.2	4.5	2020	1150	850	1150	
ASM 110-15/3.0	1550	3.0	3.5	110	150	2.2	4.5	2320	1150	850	1250	
ASM 110-20/2.0	2050	2.0	3.0	110	150	2.2	4.5	2820	1150	850	1350	
ASM 120-12/4.0	1270	4.0	4.5	120	175	2.2	4.9	2020	1150	850	1250	
ASM 130-10/5.0	1050	5.0	5.5	130	190	2.2	5.3	1820	1200	900	1220	
ASM 130-15/4.0	1550	4.0	4.5	130	190	2.2	5.3	2320	1200	900	1360	
ASM 130-20/3.0	2050	3.0	4.0	130	190	2.2	5.3	2820	1200	900	1480	
ASM 140-12/5.0	1270	5.0	5.5	140	210	2.2	5.7	2020	1200	900	1365	
ASM 140-20/4.0	2050	4.0	4.5	140	210	2.2	5.7	2320	1200	900	1530	

- Data based upon steel 240 N/mm² yield point.
- For cone bending, all bending values must be reduced 50%.
- All specifications are subject to change without notice.

- Yukarıda belirtilen değerler 240 N/mm² akma sınırı olan çeliğe göre dir.
- Konik kıvrıma için yukarıda belirtilen değerlerin (Konik açısına göre) yarısı baz alınmalıdır.
- Haber vermeksizin verileri değiştirme hakkı saklıdır.