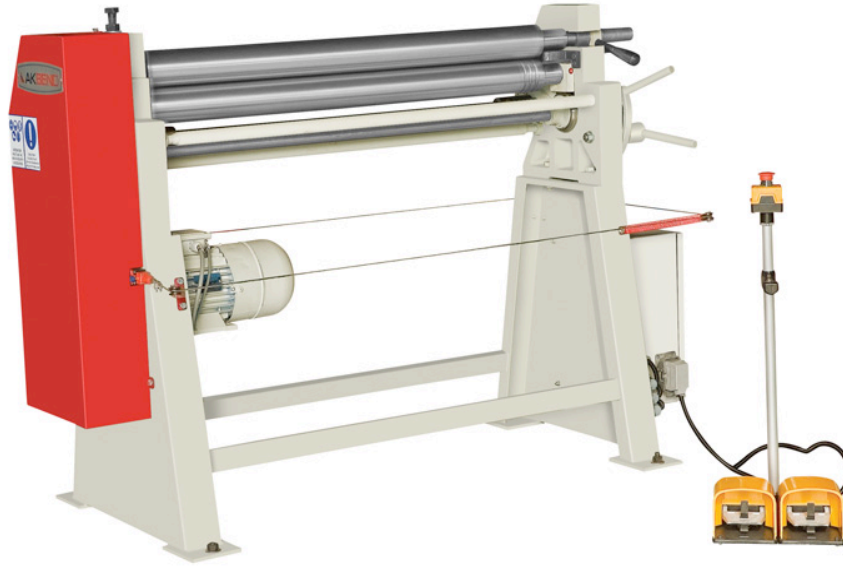


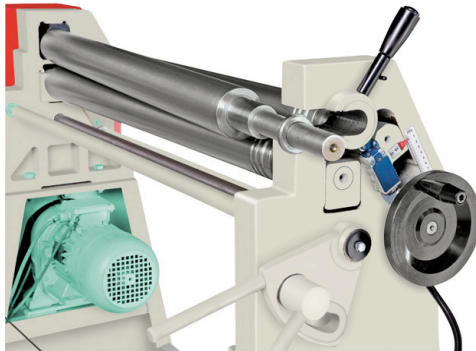
AKYAPAK®

AKBEND®

**AS - 3 ROLLER
ASYMMETRICAL BENDING**



AS 1000 x 90 x 3mm



Bottom roll position could be adjusted via hand wheel

STANDARD EQUIPMENTS:

- * Body is made of Cast Iron construction
- * Central rollers powered with electric motor and gear drives
- * Cone Bending Device.
- * Self brake main motor
- * Upper roll is opanable by side
- * Lower roll and back roll are with hand wheels up & down adjustable
- * Separate electric control panel with foot pedal
- * Suitable for "CE"

OPTIONAL & SPECIAL EQUIPMENTS:

- * Induction Hardened Rolls.
- * Digital display
- * Back roll with motor

Technical Informations TEKNİK BİLGİLER

Type Model	Working Length Çalışma Boyu	Pre-Bending Ön Bükme	Max. Thickness Maks. Kalınlık	Top Roll Ø Üst Top Ø	Min. Bending Ø Min. çap Ø	Motor Power Motor Gücü	Length Uzunluk	Height Yükseklik	Width Genişlik	Weight Ağırlık
	mm	mm	mm	mm	mm	kw	mm	mm	mm	kg
AS 70-10/1.5	1050	1.5	1.8	70	105	1.1	1300	1100	700	320
AS 70-15/1.0	1550	1.0	1.2	70	105	1.1	2100	1100	700	450
AS 75-12/1.5	1250	1.5	2.0	75	117	1.1	2300	1100	800	460
AS 90-10/3.0	1050	3.0	3.3	90	130	1.1	2100	1130	800	570
AS 90-12/2.5	1250	2.5	3.0	90	130	1.1	2350	1130	800	500
AS 90-15/2.2	1550	2.2	2.5	90	130	1.1	2600	1130	800	600
AS 95-20/1.5	2050	1.5	1.8	95	135	1.1	3030	1130	800	635

- Data based upon steel 240 N/mm² yield point.
- For cone bending, all bending values must be reduced 50%.
- All specifications are subject to change without notice.

- Yukarıda belirtilen değerler 240 N/mm² akma sınırı olan çeliğe göredir.
- Konik kıvrıma için yukarıda belirtilen değerlerin yarısı baz alınmalıdır.
- Haber vermeksizin verileri değiştirme hakkı saklıdır.