



ASIA MACHINES



MEDIUM DUTY BELT DRIVEN LATHE MACHINE



PARTICULARS	VASU-1	VASU-2	VASU-3
Length of Bed	1350 mm./ 4' - 6"	1600 mm./ 5' - 3"	1800 mm./ 6'
Admit Between Centre	522 mm.	750 mm.	978 mm.
Height of Centre	215 mm.	215 mm.	215 mm.
Width of Bed	270 mm.	270 mm.	270 mm.
Spindle Bore	52 mm.	52 mm.	52 mm.
Spindle Nose Dia/Threads	74.3 x 6 TPI	74.3 x 6 TPI	74.3 x 6 TPI
Taper Bore in Spindle	MT - 6	MT - 6	MT - 6
No of Spindle Speed/Range	6/40 to 470 mm.	6/40 to 470 mm.	6/40 to 470 mm.
Swing over Cross Slide	230 mm.	230 mm.	230 mm.
Swing over Bed	415 mm.	415 mm.	415 mm.
Tail Stock Spindle Morse Taper/DiaM.	MT - 4/50 mm.	MT - 4	MT - 4
No of Threads / Pitch	TPI 2 to 48	TPI 2 to 48	TPI 2 to 48
Electric Motor	2 HP.	2 HP.	2 HP.
Machine Weight	575 Kgs.	650 Kgs.	700 Kgs.

Standered Accessories :

Dead Centre - 2 Nos, Centre Adaptor
Chuck Plate, Tool Post Key, Change Gear Set
Motor Pulley, Switch, V-belt

Optional Accessories :

Steady Rest, Follow Rest, Face Plate
Coolant Pump with tank, Norton Gear box, Three Speed Gear Box
Taper Turning Attachment, Rear Tool Post, Electricals

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